

Date: Tuesday, 20/05/2008 12:46:04 PM
User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	WEARPLATE KIT, FULL LENGH LH, RH	
Job Number :	39341	Part Number :	D350727015	
Estimate Number :	10893	Drawing Number :	N/A	
P.O. Number :		Project Number :	N/A	
This Issue :	20/05/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	N/A	
First Issue :	20/05/2008	Type :	SMALL /MED FAB	
Previous Run :	30864	Material :	N/A	
Written By :		Due Date :	15/06/2008	Qty: 2 Um: Each
Checked & Approved By :	<u>JUL 08.5.20</u>			
Comment :	Est Rev:A 05.05.12 New issue KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL 20 08.5.29
Photocopy bluefile and create labels per PPP D350-727-015CHG001

6/05/08

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D33191	Wearplate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number	Description	Batch
2 D3319-1	Wearplate	<u>39312</u>

50

4.0	D33193	Wearplate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number	Description	Batch
2 D3319-3	Wearplate	<u>39313</u>

8/5/29

(2)

50

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

6/05/08 (2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 20/05/2008 12:46:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE KIT, FULL LENGTH LH, RH

Job Number: 39341

Part Number: D350727015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(2x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-727-015

Location: _____

PPP Rev: _____

A

8/5/30

SD

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/05/30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39341

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Revision: **A**
Date: 05.04.20